



Palisades Nuclear Plant

Operated by Nuclear Management Company, LLC

November 9, 2004

10 CFR 50.54(f)

U. S. Nuclear Regulatory Commission
ATTN: Document Control Desk
11555 Rockville Pike
Rockville, Maryland 20852

Palisades Nuclear Power Plant
Docket 50-255
License No. DPR-20

Clarification of 60-Day Response to Bulletin 2004-01, "Inspection of Alloy 82/182/600 Materials Used in the Fabrication of Pressurizer Penetrations and Steam Space Piping Connections at Pressurized-Water Reactors"

By letter dated July 26, 2004, Nuclear Management Company, LLC (NMC) provided the 60-day response to Bulletin 2004-01. By teleconference on October 18, 2004, the NRC staff requested a clarification to the following commitment:

- NMC will perform bare metal visual inspections of all Alloy 82/182/600 primary system pressure boundary locations normally operated at greater than or equal to 350°F within the next two refueling outages for the Palisades Nuclear Plant.

NMC is providing the following clarification to the above commitment:

- NMC will perform bare metal visual inspections of all Alloy 82/182/600 primary system pressure boundary locations normally operated at greater than or equal to 350°F within the next two refueling outages for the Palisades Nuclear Plant. ***NMC will then reevaluate the inspection program for the Palisades Nuclear Plant to determine the appropriate frequency for each Alloy 82/182/600 location.***

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Summary of Commitments

This letter contains no new commitments and one revised commitment.

- NMC will perform bare metal visual inspections of all Alloy 82/182/600 primary system pressure boundary locations normally operated at greater than or equal to 350°F within the next two refueling outages for the Palisades Nuclear Plant. NMC will then reevaluate the inspection program for the Palisades Nuclear Plant to determine the appropriate frequency for each Alloy 82/182/600 location.

I declare under penalty of perjury that the foregoing is true and correct. Executed on November 9, 2004.



Daniel J. Malone
Site Vice President, Palisades Nuclear Plant
Nuclear Management Company, LLC

CC Administrator, Region III, USNRC
 Project Manager, Palisades, USNRC
 Resident Inspector, Palisades, USNRC